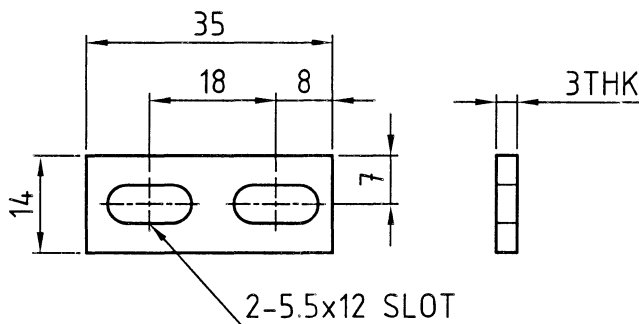


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS	PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

NOTE:

1. EPDM COLOUR: BLACK.
2. THE PART SHALL CONFORM TO PTS DOC No. GR/TD/1766.

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

SL.No.	QTY	PART / STOCK No	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
				35x14x3HK		
					MATERIAL	
			PRODUCT	DMRC BG METRO CARS		
			REF. DRG	-		
			MATERIAL	EPDM		
			HEAT TREAT	APPD	JAYAPRAKASH	25/04/2011
			SURFACE TREAT.	REVD	PV GAYATHRI	25/04/2011
			TITLE	CHKD	PV GAYATHRI	25/04/2011
				DRWN	V.YUVARANI	23/04/2011
				SCALE		SHEET
				1:1		1 OF 1
				DRG No.	ALT	
					1	

DATE	27/10/15	BY	PURUSHOTH	CHKD	APPD
ECN	90900514				
ALT.No.	ECN No/CHANGES				

	BEML LIMITED	909-29112	
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